

WHAT IS CLAIMED IS:

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1. An electrophotographic toner comprising at least a binder resin, colorant, and a negative charge control agent, wherein said binder resin is a polyester and/or a polyol,  
5 and  
said negative charge control agent comprises components which are (1) sulfonic-acid containing monomers, (2) aromatic monomers having electron-withdrawing groups, and (3) acrylate monomer and/or methacrylate monomer.  
10  
2. The electrophotographic toner according to claim 1, wherein ratio of said sulfonic-acid containing monomers to weight of resin negative charge control agent is between 1 to 30 % by weight; ratio of aromatic monomers having  
15 electron-withdrawing groups to weight of said resin negative charge control agent is between 1 to 80 % by weight; and ratio of said acrylate and/or methacrylate monomers to weight of said resin negative charge control agent is between 10 to 80 % by weight.  
20  
3. The electrophotographic toner according to claim 1, wherein said aromatic monomers having electron-withdrawing groups are, phenyl maleimides and phenyl itaconimides, substituted with chlorine atoms or nitro groups.  
25 4. The electrophotographic toner according to claim 1,

wherein said negative charge control agent further contains aromatic vinyl monomers as its component unit.

5. The electrophotographic toner according to claim 4,  
5 wherein percentage of said aromatic vinyl monomers contained in the resin negative charge control agent is 30 % or less by weight.

6. The electrophotographic toner according to claim 1,  
10 wherein dispersion particle size of said resin negative charge control agent is between 0.05 and 1.50  $\mu\text{m}$  length-wise, and between 0.02 and 1.00  $\mu\text{m}$  breadth-wise.

7. The electrophotographic toner according to claim 1,  
15 wherein temperature at which an apparent viscosity of said resin negative charge control agent becomes  $10^4$  P (where  $10^4$  P =  $10^4$  g/cm $\cdot$ s) is between 85 and 110  $^{\circ}\text{C}$ .

8. The electrophotographic toner according to claim 1,  
20 wherein volatile matter content in said resin negative charge control agent is 5 % or less by weight.

25 9. The electrophotographic toner according to claim 1,

wherein volume resistivity of said resin negative charge control agent is between 9.5 and 11.5 log  $\Omega \cdot \text{cm}$ .

10. The electrophotographic toner according to claim 1,  
5 wherein weight average molecular weight of said resin negative charge control agent is between 5000 and 100000.

11. The electrophotographic toner according to claim 1,  
10 wherein ratio of said resin negative charge control agent to base toner particles is between 0.1 and 20 % by weight.

12. The electrophotographic toner according to claim 1,  
wherein acid value of said binder resin is 20 mg KOH/g or less.

15 13. A one-component developer which contains an electrophotographic toner, said electrophotographic toner comprising at least a binder resin, colorant, and a negative charge control agent,

20 wherein said binder resin is a polyester and/or a polyol, and

said negative charge control agent comprises components which are (1) sulfonic-acid containing monomers, (2) aromatic monomers having electron-withdrawing groups, and (3) acrylate monomer and/or methacrylate monomer.

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14. A two-component developer which contains a carrier  
and an electrophotographic toner, said electrophotographic  
toner comprising at least a binder resin, colorant, and a  
5 negative charge control agent,

wherein said binder resin is a polyester and/or a polyol,  
and

said negative charge control agent comprises  
components which are (1) sulfonic-acid containing monomers,  
10 (2) aromatic monomers having electron-withdrawing groups,  
and (3) acrylate monomer and/or methacrylate monomer.

15. The two-component developer according to claim 14,  
wherein said carrier is coated with a resin.

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16. A container encasing a one-component developer which  
contains an electrophotographic toner, said  
electrophotographic toner comprising at least a binder resin,  
colorant, and a negative charge control agent,

20 wherein said binder resin is a polyester and/or a polyol,  
and

said negative charge control agent comprises  
components which are (1) sulfonic-acid containing monomers,  
(2) aromatic monomers having electron-withdrawing groups,  
25 and (3) acrylate monomer and/or methacrylate monomer.

17. A container encasing a two-component developer which contains a carrier and an electrophotographic toner, said electrophotographic toner comprising at least a binder resin, colorant, and a negative charge control agent,

wherein said binder resin is a polyester and/or a polyol,  
and

10 said negative charge control agent comprises components which are (1) sulfonic-acid containing monomers, (2) aromatic monomers having electron-withdrawing groups, and (3) acrylate monomer and/or methacrylate monomer.

18. An apparatus for forming image comprising a container  
encasing a one-component developer, said one-component  
15 developer containing an electrophotographic toner, said  
electrophotographic toner comprising at least a binder resin,  
colorant, and a negative charge control agent,

wherein said binder resin is a polyester and/or a polyol,  
and

20            said negative charge control agent comprises components which are (1) sulfonic acid containing monomers, (2) aromatic monomers having electron-withdrawing groups, and (3) acrylate monomer and/or methacrylate monomer.

25 19. An apparatus for forming image comprising a container

encasing a two-component developer, said two-component  
developer containing a carrier and an electrophotographic  
toner, said electrophotographic toner comprising at least  
a binder resin, colorant, and a negative charge control  
5 agent,

wherein said binder resin is a polyester and/or a polyol,  
and

said negative charge control agent comprises  
components which are (1) sulfonic-acid containing monomers,  
10 (2) aromatic monomers having electron-withdrawing groups,  
and (3) acrylate monomer and/or methacrylate monomer.

20. A method of forming image using a one-component  
developer which contains an electrophotographic toner, said  
15 electrophotographic toner comprising at least a binder resin,  
colorant, and a negative charge control agent,

wherein said binder resin is a polyester and/or a polyol,  
and

said negative charge control agent comprises  
20 components which are (1) sulfonic-acid containing monomers,  
(2) aromatic monomers having electron-withdrawing groups,  
and (3) acrylate monomer and/or methacrylate monomer,

the method comprising the steps of:

forming a latent image on a latent image substrate;  
25 developing the latent image, formed on the latent image

substrate, using the one-component developer on a developer substrate;

transferring the developed toner image onto a transfer substrate; and

5 heating the toner image on the transfer substrate thereby fixing the image onto the transfer substrate.

21. The method of forming image according to claim 20, further comprising a step of forming a thin layer of the  
10 one-component developer on the developer substrate before developing the latent image,

wherein when developing the latent image the thin layer of the one-component developer is contacted or non-contacted with the latent image substrate, in said development step.  
15

22. The method of forming image according to claim 20, wherein latent images having colors different from each other  
20 are formed on the latent image substrates respectively by each color when forming the latent image on the latent image substrate;

using plurality of multi-color development apparatuses each provided with said developer substrate,  
25 and a development blade that regulates evenly

layer-thickness of the one-component developer supplied  
onto said developer substrate, each colored latent image  
is developed onto said latent image substrate with the  
correspondingly colored developer held on said developer  
5 substrate, when developing the latent image; and

said transfer substrate is abutted onto said latent  
image substrate surface using a transfer unit, and developed  
toner images differently colored from each other are  
electrostatically transferred onto said transfer substrate  
10 sequentially by each color, when transferring the developed  
toner image.

23. A method of forming image using a two-component  
developer which contains a carrier and an  
15 electrophotographic toner, said electrophotographic toner  
comprising at least a binder resin, colorant, and a negative  
charge control agent,

wherein said binder resin is a polyester and/or a polyol,  
and

20 said negative charge control agent comprises  
components which are (1) sulfonic-acid containing monomers,  
(2) aromatic monomers having electron-withdrawing groups,  
and (3) acrylate monomer and/or methacrylate monomer,

the method comprising the steps of:

25 forming a latent image on a latent image substrate;



developing the latent image, formed on the latent image substrate, using the two-component developer on a developer substrate;

transferring the developed toner image onto a transfer  
5 substrate; and

heating the toner image on the transfer substrate thereby fixing the image onto the transfer substrate.

24. The method of forming image according to claim 23,  
10 further comprising a step of forming a thin layer of the two-component developer on the developer substrate before developing the latent image,

wherein when developing the latent image the thin layer of the two-component developer is contacted or non-contacted  
15 with the latent image substrate, in said development step.

25. The method of forming image according to claim 23, wherein latent images having colors different from each other are formed on the latent image substrates respectively by  
20 each color when forming the latent image on the latent image substrate;

using plurality of multi-color development apparatuses each provided with said developer substrate, and a development blade that regulates evenly  
25 layer-thickness of the two-component developer supplied

onto said developer substrate, each colored latent image is developed onto said latent image substrate with the correspondingly colored developer held on said developer substrate, when developing the latent image; and

- 5        said transfer substrate is abutted onto said latent image substrate surface using a transfer unit, and developed toner images differently colored from each other are electrostatically transferred onto said transfer substrate sequentially by each color, when transferring the developed
- 10    toner image.

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